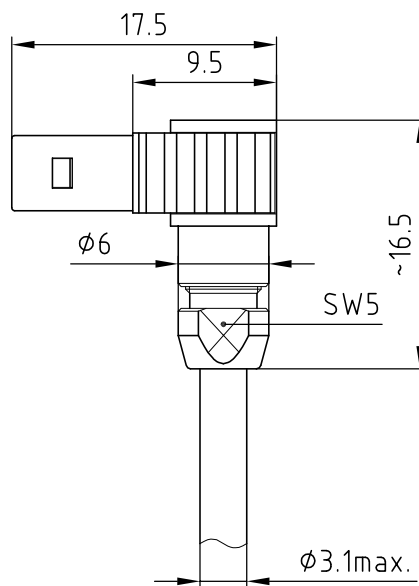
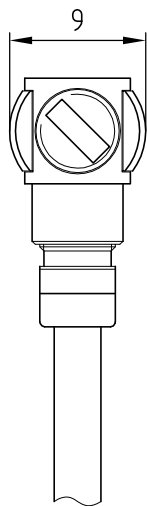
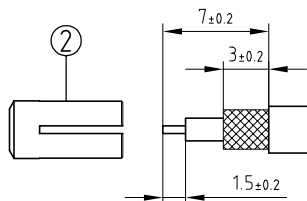
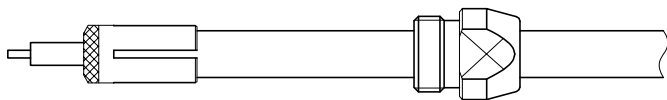




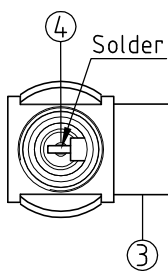
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Inner shell	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Cap	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Insulator	: PTFE	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 4523)
Insulating sleeve	: PA6.6	-
Other metallic part	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



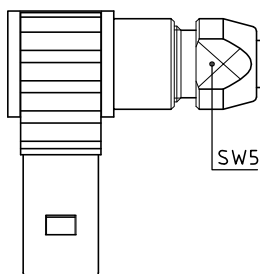
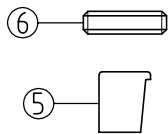
1. Strip the cable according to the given dimensions . Slide it into the collet nut①and the collet②.



2. Fold screen back over the extremity of the collet and cut , if necessary , the excess screen .



3. Slide the conductor into the plug housing③until the dielectric touches the contact④and solder .



4. Screw the collet nut with appropriate tool and tighten to the maximum torque value of 0,25Nm . Fit the insulating sleeve⑤and screw the cap⑥to to the maximum torque value of 0.3Nm .

Flat spanner : DCP.99.050.TC

Elbow plug (90°) , with cable collet .
Series 00 , coaxial (50Ω)

ETUDE N° E1086-E10199



LEMO

CH-1024 Ecublens

Echelle

Dessiné

20.06.1990

MRI / RMO

Contrôle

28.03.2012

JPBA/ATVI

Modif.

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28.03.2012/ 0VU

FLA.00.250.CTAC__